

# 828/DEA/GMB Process

## Materials

828/DEA (71C)

GMB (107C)

Semco Tube w/ tape on end, plunger, black low density tip (71C)

Mixing Cup w/ stirrers (71C)

## Process

\*Sift GMB in #100 150 micrometer, 0.0059 opening in inches

\*After sifting place in metal pan no more than 2 inches in height then place in 107C oven for a min. of 6 hours.

## Side Notes

Steps listed in red must be done quickly to maintain temp & viscosity. Typically, can be done in ~2 minutes.